STANDARDS

DESIGNED IN ACCORDANCE WITH AND FABRICATION TO MEET THE FOLLOWING STANDARDS:
1. AS1428.4.1:2009, TACTILE GROUND SURFACE INDICATORS FOR THE ORIENTATION OF PEOPLE WITH VISION IMPAIRMENT.
2. AS1627.4 METAL FINISHING - PREPARATION AND PRE-TREATMENT OF SURFACES - ABRASIVE BLAST CLEANING OF STEEL.
4. GUIDE TO ENGINEERING PRACTICE, PEDESTRIANS, PART 13, AUSTRALIA.
5. AUSTRALIAN ROAD RULES, 1999.
6. AS4680:2006, METAL FINISHING - THERMOSET POWDER COATINGS.
7. AS4869:2006, HOT DIP GALVANISING.

NOTES
1. WELDING TO BE ACCORDANCE TO AS1554.1 CAT GP WELDING, ALL SHARP EDGES & BURRS REMOVED.
2. PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURRS, SCUFFS, DISTORTION AND WARPAGE.
3. ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY.
4. DRAWING TO AS1100 DRAWING STANDARDS.
5. 316 S.S AND 316 S.S FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION.
6. ALL TOLERANCES ± 1.5mm UNLESS OTHERWISE SPECIFIED.

MATERIAL
1. MATERIAL: 316 STAINLESS STEEL
2. COLOUR: NATURAL
3. FINISH: 600 GRIT POLISH

BRISBANE CITY COUNCIL STANDARD DRAWING

BSD-7331

STANDARD DRAWING

A3

1.10

DRAWING TITLE: SHEET 10 OF 27

10/10/18

DESIGN

SUPERSEDES UMS-908

A. Drawing Converted from UMS Series April 2014
B. Drawing Title Amended Feb '16
C. Drawing Title Amended July '16
D. Dog Bowl Addition May '18
E. Water Bottle Rail Addition Jan '15
F. Dog Bowl Addition June '16
J. Water Bottle Rail Addition Jan '16
K. Water Bottle Rail Addition Jan '16

BRISBANE CITY COUNCIL STANDARD DRAWING

ACCESS PANEL

MATERIAL

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