STANDARDS

1. AS1428.4.1:2009, TACTILE GROUND SURFACE INDICATORS FOR THE ORIENTATION OF PEOPLE WITH VISION IMPAIRMENT.
2. AS1627.4 METAL FINISHING - PREPARATION AND PRE-TREATMENT OF SURFACES - ABRASIVE BLAST CLEANING OF STEEL.
4. GUIDE TO ENGINEERING PRACTICE, ‘PEDESTRIANS’, PART 13, AUSTRALAS.
5. AUSTRALIAN ROAD RULES, 1999, WWW.NRTC.GOV.AU
6. AS4506 -2005, METAL FINISHING- THERMOSET POWDER COATINGS.
7. AS4680:2006, HOT DIP GALVANISING.

NOTES
1. WELDING TO BE ACCORDANCE TO AS1554.1 CAT GP WELDING, ALL SHARP EDGES & BURRS REMOVED.
2. PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURRS, SCUFFS, DISTORTION AND WARPAGE.
3. ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY.
4. DRAWING TO AS1100 DRAWING STANDARDS.
5. 316 S.S AND 316 S.S FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION.
6. ALL TOLERANCES ± 0.5mm UNLESS OTHERWISE SPECIFIED.

MATERIAL
1. MATERIAL: 316 STAINLESS STEEL
2. COLOUR: NATURAL
3. FINISH: 600 GRIT POLISHED / GARNET BLASTED

STITCH WELD TO FOUNTAIN BODY - 3mm FILLET