STANDARDS

DESIGNED IN ACCORDANCE WITH, AND FABRICATION TO MEET THE FOLLOWING STANDARDS:

1. AS1428.4.1:2009, TACTILE GROUND SURFACE INDICATORS FOR THE ORIENTATION OF PEOPLE WITH VISION IMPAIRMENT.

2. AS1627.4 METAL FINISHING - PREPARATION AND PRE-TREATMENT OF SURFACES - ABRASIVE BLAST CLEANING OF STEEL.


4. GUIDE TO ENGINEERING PRACTICE, PEDESTRIANS, PART 13, AUSTRACOS.

5. AUSTRALIAN ROAD RULES, 1999, WWW.NRTC.GOV.AU

6. AS4466:2005, METAL FINISHING. THERMOSET POWDER COATINGS.

7. AS4800:2006, HOT DIP GALVANISING.

NOTES

1. WELDING TO BE ACCORDANCE TO AS1554.1 CAT GP WELDING, ALL SHARP EDGES & BURRS REMOVED.

2. PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURRS, SCUFFS, DISTORTION AND WARPAGE.

3. ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY.

4. DRAWING TO AS1100 DRAWING STANDARDS.

5. 316 S.S AND 316 S.S FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION.

6. ALL TOLERANCES ± 1.5mm UNLESS OTHERWISE SPECIFIED.

7. FULLY WELD ALL JOINING MATERIAL- 3mm FILLET.

MATERIAL

1. MATERIAL: 316 STAINLESS STEEL

2. COLOUR: NATURAL

3. FINISH: 600 GRIT POLISHED / GARNET BLASTED

FOR DIMENSIONAL DETAILS OF DOG BOWL DRAIN AREA REFER TO BSD-7331 SHEET 26

OMIT DOG BOWL RECESS AND DRAIN IN STANDARD VERSION

Omit this hole in standard version

ALL SURFACES ABOVE SHADOW LINE TO BE 600 GRIT POLISHED

FOR DIMENSIONAL DETAILS OF DOG BOWL DRAIN AREA REFER TO BSD-7331 SHEET 26

SHADOW LINE CONTINUES STRAIGHT ACROSS WHEN NO DOG BOWL

ALL INTERNAL SURFACES OF DOG BOWL RECESS TO BE GARNET BLASTED AFTER POLISHING

ALL SURFACES ABOVE SHADOW LINE TO BE 600 GRIT POLISHED

SHADOW LINE

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FOR DIMENSIONAL DETAILS OF DOG BOWL DRAIN AREA REFER TO BSD-7331 SHEET 26

OMIT DOG BOWL RECESS AND DRAIN IN STANDARD VERSION

Omit this hole in standard version

ALL SURFACES ABOVE SHADOW LINE TO BE 600 GRIT POLISHED

FOR DIMENSIONAL DETAILS OF DOG BOWL DRAIN AREA REFER TO BSD-7331 SHEET 26

SHADOW LINE CONTINUES STRAIGHT ACROSS WHEN NO DOG BOWL

FULLY WELD ALL JOINING MATERIAL- 3mm FILLET

EXTERNAL SURFACES TO BE GARNET BLASTED AFTER POLISHING

MATERIAL

1. MATERIAL: 316 STAINLESS STEEL

2. COLOUR: NATURAL

3. FINISH: 600 GRIT POLISHED / GARNET BLASTED

FOR DIMENSIONAL DETAILS OF DOG BOWL DRAIN AREA REFER TO BSD-7331 SHEET 26

OMIT DOG BOWL RECESS AND DRAIN IN STANDARD VERSION

Omit this hole in standard version

ALL SURFACES ABOVE SHADOW LINE TO BE 600 GRIT POLISHED

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SHADOW LINE CONTINUES STRAIGHT ACROSS WHEN NO DOG BOWL

ALL SURFACES ABOVE SHADOW LINE TO BE 600 GRIT POLISHED