STANDARDS

DESIGNED IN ACCORDANCE WITH, AND FABRICATION TO
MEET THE FOLLOWING STANDARDS:

1. AS1428.4:2009, TACTILE GROUND SURFACE
INDICATORS FOR THE ORIENTATION OF PEOPLE
WITH VISION IMPAIRMENT.

2. AS1627.4 METAL FINISHING -PREPARATION AND
PRE-TREATMENT OF SURFACES - ABRASIVE BLAST
CLEANING OF STEEL.

OF IRON AND STEEL AGAINST EXTERIOR

4. GUIDE TO ENGINEERING PRACTICE, ‘PEDESTRIANS’,
PART 13: AUSTROADS.

5. AUSTRALIAN ROAD RULES , 1999,
WWW.NRTC.GOV.AU

6. AS4506 -2005, METAL FINISHING-THERMOSET
POWDER COATINGS.

7. AS4680:2006, HOT DIP GALVANISING.

NOTES

1. WELDING TO BE ACCORDANCE  TO AS1554.1 CAT
GP WELDING, ALL SHARP EDGES & BURRS
REMOVED.

2. PART SHOULD BE SUPPLIED CLEAN AND FREE
FROM MARKS, BURRS, SCUFFS, DISTORTION AND
WARPAGE.

3. ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS
PRIOR TO ASSEMBLY.

4. DRAWING TO AS1100 DRAWING STANDARDS.

5. 316 S.S AND 316 S.S FASTENERS TO BE USED
THROUGHOUT FOR COASTAL INSTALLATIONS OR
ANY ENVIRONMENT WITH HIGH CORROSION.

6. ALL TOLERANCES ± 1.5mm UNLESS OTHERWISE
SPECIFIED.

MATERIAL

1. MATERIAL: 316 STAINLESS STEEL

2. COLOUR: NATURAL

3. FINISH: GARNET BLASTED

SUPERSEDES UMS-989

D Dog Bowl Addition
MAY 18
JUN '18
NOV '18

C Logo Badge Etch Depth Amended
MAY 17
MAY 17
MAY 17

B Drawing Title Amended
FEB '16
JUL '16
JUL '16

A Drawing Converted from UMS Series April 2014
APR '14
APR '14
APR '14

BRISBANE CITY COUNCIL STANDARD DRAWING

BSD-7331 (D) Drinking fountain - Logo badge - Sheet 22 of 27

SUPERSEDES UMS-989