STANDARDS

1. PARTIALLY COMPLIANT WITH AS1428.2:1992, CLAUSE 7.2 SEATING IN PEDESTRIAN AREAS.
2. AS1274 METAL FINISHING—PREPARATION AND PRE-TREATMENT OF SURFACES—ABRASIVE BLAST CLEANING OF STEEL.
4. GUIDE TO ENGINEERING PRACTICE, INDUSTRIAL PART 13, AUSTRIAN.
5. AS/NZS 5290, TIMBER FOR FURNITURE COMPONENTS.
6. AS1054.1−2005, SPECIFICATION FOR PRESERVATIVE TREATMENT, SAWN AND ROUND TIMBERS.
7. AS4506−2005, METAL FINISHING—THERMOSET POWDER COATINGS.
8. AS4680:2006, HOT DIP GALVANISING.
9. POWDERCOATING TO BE IN ACCORDANCE WITH AS5906−2005, EXTERNAL EXPOSURE STANDARDS WITH PRE-TREATMENT SAND BLAST, ZINC PHOSPHATE, ETC.
10. WOOD TREATMENT — IN ACCORDANCE WITH AS1510.4.1 HAZARD CLASSIFICATION A3 (EXTERIOR ABOVE GROUND) AND AS2793.1 (TIMBER FOR FURNITURE COMPONENTS).

NOTES

1. WELDING TO BE IN ACCORDANCE TO AS1554.1, CAT OP WELDING, ALL SHARP EDGES & BURRS REMOVED.
2. PART SHOULD BE SUPPLIED CLEAN AND FREE FROM WAXS, BURRS, SCREWS, DISTORTION AND WARPAGE.
3. ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY.
4. DRAWINGS TO AS1100 DRAWING STANDARDS.
5. 316 S.S. AND 316 S.S. FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION.
6. ALL TOLERANCES +1.5mm UNLESS OTHERWISE SPECIFIED.
7. THIS IS A LEFT HAND (MIRROR) VERSION OF PART "SEAT OUTER SPINE" (RIGHT) REFER TO DRAWING BSD−7201 FOR FABRICATION AND DIMENSION DETAILS.

MATERIAL

1. MATERIAL: MILD STEEL
2. COLOUR: DULUX WELWOPSOL STORM PEARL OR APPROVED EQUIVALENT
3. FINISH: GALVANISED AND POWDER COATED