STANDARDS

DESIGNED IN ACCORDANCE WITH AND FABRICATION TO MEET THE FOLLOWING STANDARDS:

1. AS1627.4 METAL FINISHING – PREPARATION AND PRE-TREATMENT OF SURFACES – ABRASIVE BLAST CLEANING OF STEEL
3. GUIDE TO ENGINEERING PRACTICE, "REINFORCEMENT: PART 13: AUSTROADS"
4. AS1576.2/1998, TURIN FOR FURNITURE COMPONENTS
5. AS1564.1-2005, SPECIFICATION FOR PRESERVATIVE TREATMENT, SAWN AND ROUND TIMBER
7. AS4566.2006, HOT DIP GALVANISING
8. POWDERCOATING TO BE IN ACCORDANCE WITH AS4506-2002 EXTERNAL EXPOSURE STANDARD WITH PRE-TREATMENT SAND BLAST ZINC PHOSPHATE, ETC.
9. WOOD TREATMENT – IN ACCORDANCE WITH AS1504.1, HAZARD CLASSIFICATION H3 (EXTERIOR ABOVE GROUND) AND AS2170.3 (TUMIN FOR FURNITURE COMPONENTS)

NOTES

1. WELDING TO BE ACCORDANCE TO AS1554.1 CAT OF WELDING, ALL SHARP EDGES & BURRS REMOVED.
2. PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURRS, SCUFFS, DEFORMATION AND WARPAGE
3. ENSURE ANTI-SHEDE IS ON ALL NUTS AND BOLTS PRI TO ASSEMBLY
4. DRAWING TO AS1100 DRAWING STANDARDS
5. 316.5.5 AND 316.5.5 FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION
6. ALL TOLERANCES ± 1.5mm UNLESS OTHERWISE SPECIFIED
7. THIS IS A LEFT HAND (WIRRED) VERSION OF THE BENCH OUTER SPINE (RIGHT) REFER TO DRAWING BSD-7203 FOR FABRICATION AND DIMENSION DETAILS

MATERIAL

1. MATERIAL MILD STEEL
2. COLOUR: DULUX "METROPOLIS STORM PEARL OR APPROVED EQUIVALENT"
3. FINISH: GALVANISED AND POWDER COATED

BRSBANE CITY COUNCIL STANDARD DRAWING
BENCH
OUTER SPINE (LEFT)
SHEET 5 OF 10

NOT TO SCALE

BSD-7203