STANDARDS

Designed in accordance with and fabrication to meet the following standards:

8. Powder coating to be in accordance to AS4506-2005, external exposure standard with pre-treatment sand blast, zinc phosphate, etc.
9. Wood treatment - in accordance to AS1604.1 Hazard classification H3 (exterior above ground) and AS2796.3 (timber for furniture components).

NOTES

1. Welding to be accordance to AS1554.1 Cat C welding, all sharp edges & burrs removed.
2. Paint finish shall be supplied clean and free from marks, burrs, scuffs, distortion and warpage.
3. Ensure anti-seize is on all nuts and bolts prior to assembly.
4. Drawing to AS1100 drawing standards.
5. 316 SS and 316 SS fasteners to be used throughout for coastal installations or any environment with high corrosion.
6. All tolerances ±1mm unless otherwise specified.
7. Bench rail is the same part as seat rail (refer to drawing BSD-7201 and BSD-7202).

MATERIAL

1. Material: C550LO SBS.
2. Colour: Dulux "Metropolis Storm Pearl" or approved equivalent.
3. Finish: Galvanised and powder coated.

STRUCTURAL DESIGN DESIGNED AND
ARCHITECT FOR ISSUE

NAME: [Redacted] DATE: 26/6/12
SIGNATURE ON DESIGN: [Redacted]