STANDARDS

DESIGNED IN ACCORDANCE WITH, AND FABRICATED TO MEET THE FOLLOWING STANDARDS:

1. AS1227:4 METAL FINISHING: PREPARATION AND PRE-TREATMENT OF SURFACES - AIRABRASIVE BLAST CLEANING OF STEEL
3. GUIDE TO ENGINEERING PRACTICE: DIMENSIONS, PART II: ASSEMBLIES
4. AS/NZS 3500.1:1999, TIMBER FOR FURNITURE COMPONENTS
5. AS1654-1:2005, SPECIFICATION FOR PREPARATIVE TREATMENT, SPAY AND ROUND TIMES
6. AS4142-1999, TIMBER FOR FURNITURE COMPONENTS
7. AS4490-2006, HEAT TREATED TIMBER
8. POWDERCOATING TO BE IN ACCORDANCE TO AS4608-2006 EXTERNAL EXPOSURE STANDARD WITH PRE-TESTED SAND BLAST, ZINC PHOSPHATE, ETC

NOTES

1. WELDING TO BE ACCORDANCE TO AS1554.1 (GT, GP WELDING), ALL SHARP EDGES & BURRS REMOVED
2. PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURNS, SOUTHS, DEFORMATION AND WEAR
3. ENSURE ANTI-SLICE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY
4. DRAWING TO AS1100 DRAWING STANDARDS
5. 316 L AND 316 L E T PROFILE FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION
6. ALL TOLERANCES ± 1.5mm UNLESS OTHERWISE SPECIFIED

MATERIAL

1. MATERIALS: SEE COMPONENT DRAWING
2. COLOUR: SEE COMPONENT DRAWING
3. FINISH: SEE COMPONENT DRAWING

BENCH FRAME ASSEMBLY

Brisbane City Council Standard Drawing

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Not to Scale

Bsd-7203