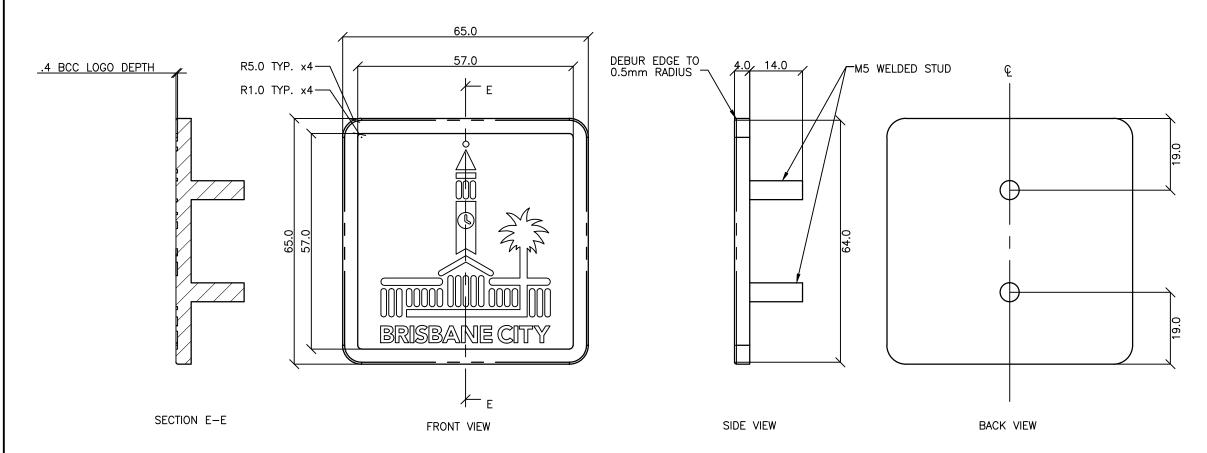
GARNET BLAST ALL FRONT AND EDGE SURFACES AFTER ETCHING LOGO ACID ETCHED TO DEPTH OF 0.1 - 0.2mm

PICTORIAL VIEW



STANDARDS

DESIGNED IN ACCORDANCE WITH, AND FABRICATION TO MEET THE FOLLOWING STANDARDS:

- AS1627.4 METAL FINISHING -PREPARATION AND PRE-TREATMENT OF SURFACES - ABRASIVE BLAST CLEANING OF STEEL.
- AS2312:2002/AMDT 1:2004, GUIDE TO PROTECTION OF IRON AND STEEL AGAINST EXTERIOR ATMOSPHERIC CORROSION,
- GUIDE TO ENGINEERING PRACTICE,
- 'PEDESTRIANS', PART 13, AUSTROADS. AS2796.3:1999, TIMBER FOR FURNITURE COMPONENTS.
- AS1604.1-2005, SPECIFICATION FOR PRESERVATIVE TREATMENT, SAWN AND ROUND TIMBER.
- AS4506 -2005, METAL FINISHING-THERMOSET POWDER COATINGS.
- AS4680:2006, HOT DIP GALVANISING.
- POWDERCOATING TO BE IN ACCORDANCE TO AS4506-2005 EXTERNAL EXPOSURE STANDARD WITH PRE-TREATMENT SAND BLAST, ZINC PHOSPHATE, ETC.
- WOOD TREATMENT IN ACCORDANCE WITH AS1604.1 HAZARD CLASSIFICATION H3 (EXTERIOR ABOVE GROUND) AND AS2796.3 (TIMBER FOR FURNITURE COMPONENTS.)

NOTES

- WELDING TO BE ACCORDANCE TO AS1554.1 CAT GP WELDING, ALL SHARP EDGES & BURRS REMOVED.
- PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURRS, SCUFFS, DISTORTION AND WARPAGE
- ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY.
- DRAWING TO AS1100 DRAWING STANDARDS. 316 S.S AND 316 S.S FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION.
- ALL TOLERANCES ± 1.5mm UNLESS 6. OTHERWISE SPECIFIED.
- BENCH LOGO BADGE IS THE SAME PART AS SEAT LOGO BADGE (REFER TO DRAWING BSD-7201 & BSD-7202)

MATERIAL

- MATERIAL: 316 STAINLESS STEEL
- COLOUR: NATURAL
- FINISH: GARNET BLASTED

STRUCTURAL DESI	GN REVIEWED
AND CERTIFIED	FOR ISSUE
NAME: B.C. PLANT	RPEQ: <u>8807</u>
SIGNATURE: ON ORIGINAL	DATE: 28/ 6/ 12

Α	Drawing Converted from UMS Series April 2014	APR '14	APR '14 CHK'D	APR '14	VICKI MARTIN SIGNATURE ON ORIGINAL	DRAWING FILENAME	BSD-7203 (B) Bench – Logo badge – Sheet 9 of		eet 9 of 10.dwg
В	Drawing Title Amended	FEB '16	JUL '16	JUL '16	DESIGN APPROVED	CHECKED	VM	DATE	APR '13
С	Logo Badge Acid Etch Badge Depth Amended	MAY '17	MAY '17	MAY '17	ASSET ENGINEERING MANAGER STRATEGIC ASSET MANAGEMENT				7 - 1 - 1
						DRAWN	АВ	DATE	JUN '12
					DRAWING AUTHORISED FOR PUBLICATION INGA CONDRIC AUTHORISED 15/04/2014	DESIGN	FORMZOO DESIGN	DATE	JUN '12



BRISBANE CITY COUNCIL STANDARD DRAWING

BENCH LOGO BADGE SHEET 9 OF 10

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SCALE	NOT	TO	SCALE	
DWG No.				
	BSD	—	7203	
ORIGINAL S	IZE	\neg	REVISION	
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