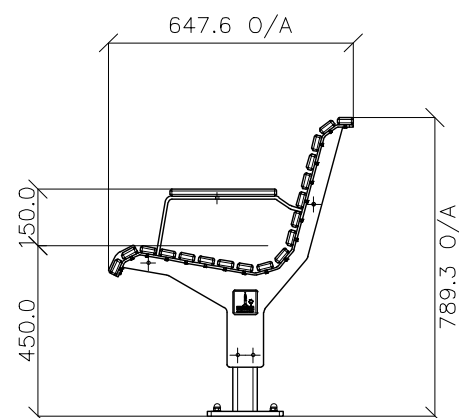
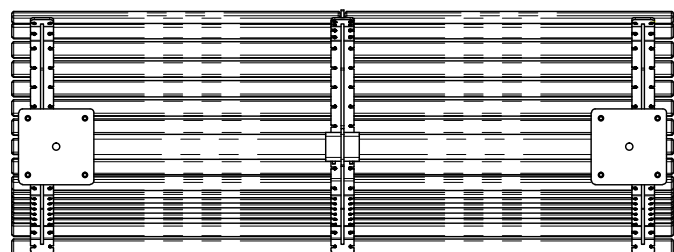


FRONT VIEW

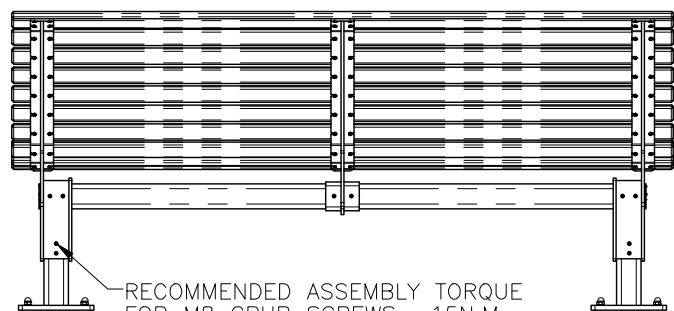


SIDE VIEW

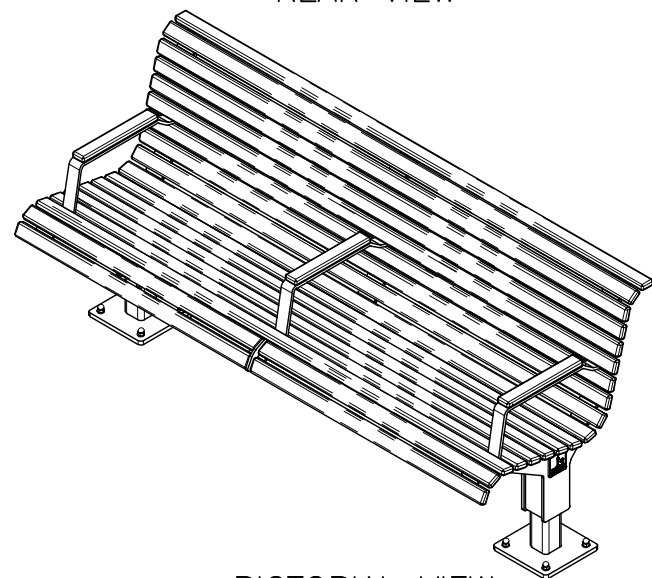
ITEM NO.	DESCRIPTION	QTY.
1	Standard Seat Foot	2
2	Standard Seat Frame	1
3	Standard Seat Armrest Slat	3
4	Standard Seat Long Slat	16
5	Standard Seat Short Slat	4
6	M10 304 Stainless Steel Flat Washer	8
7	M10 304 Stainless Steel Dome Nut	8
8	M8 x12mm 304 Stainless Steel Grub Screw (Flat Point)	4
9	8G CSK 304 Stainless Steel Pan Head Philips Screw	124



BOTTOM VIEW

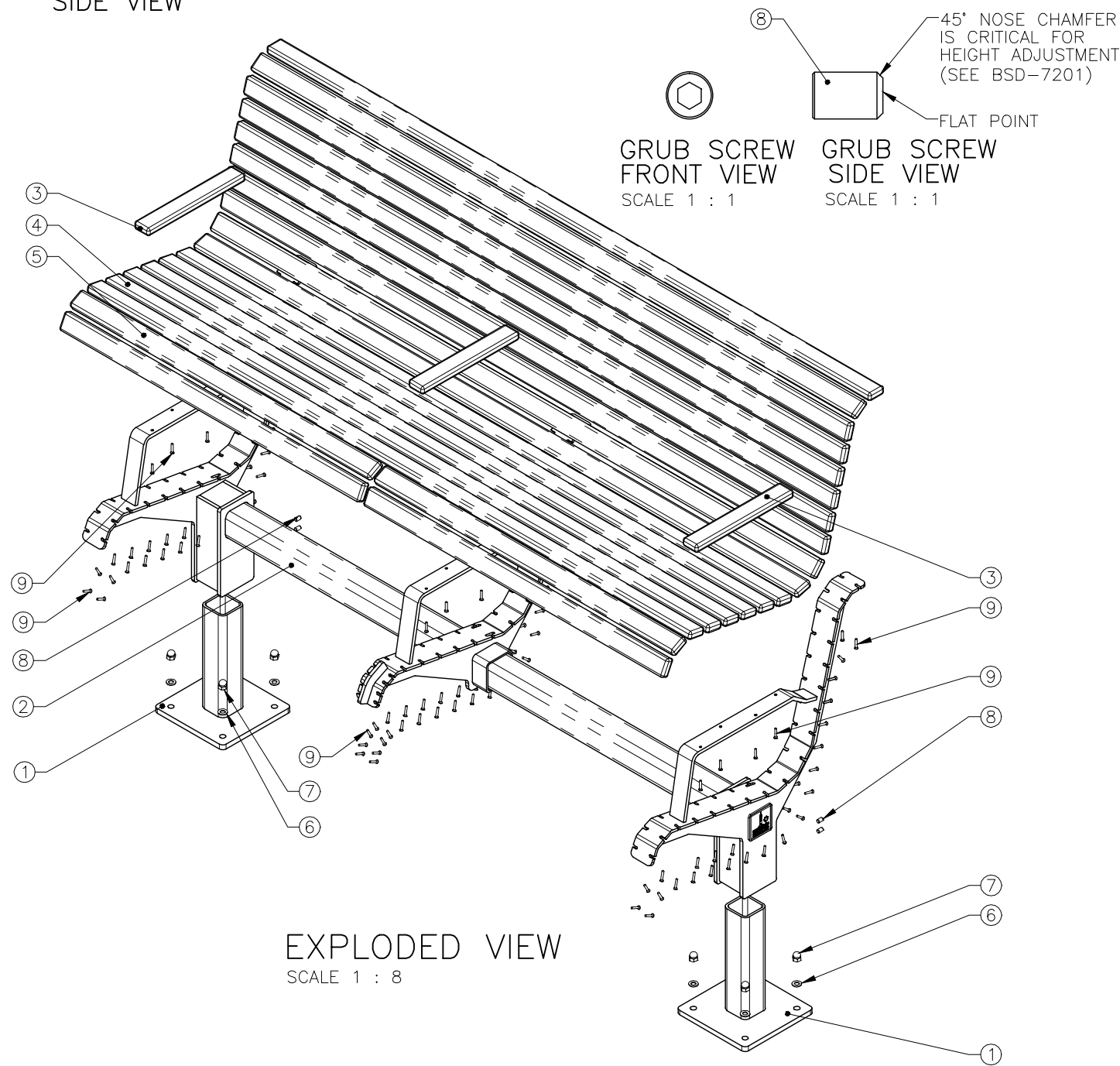


REAR VIEW

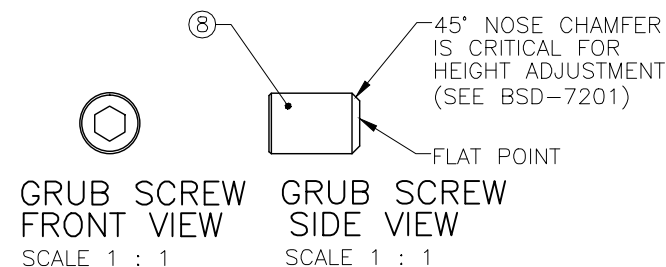


PICTORIAL VIEW

RECOMMENDED ASSEMBLY TORQUE FOR M8 GRUB SCREWS = 15N.M
COAT WITH LOCTITE 243 THREADLOCKER PRIOR TO INSERTION. REFER TO BSD-7201 FOR FURTHER DETAILS



EXPLODED VIEW
SCALE 1 : 8



STANDARDS

DESIGNED IN ACCORDANCE WITH, AND FABRICATION TO MEET THE FOLLOWING STANDARDS:

- PARTIALLY COMPLIANT WITH AS1428.2:1992, CLAUSE 27.2 SEATING IN PEDESTRIAN AREAS.
- AS1627.4 METAL FINISHING – PREPARATION AND PRE-TREATMENT OF SURFACES – ABRASIVE BLAST CLEANING OF STEEL.
- AS2312:2002/AMDT 1:2004, GUIDE TO PROTECTION OF IRON AND STEEL AGAINST EXTERIOR ATMOSPHERIC CORROSION, 1994.
- GUIDE TO ENGINEERING PRACTICE, 'PEDESTRIANS', PART 13, AUSTRROADS.
- AS2796.3:1999, TIMBER FOR FURNITURE COMPONENTS.
- AS1604.1-2005, SPECIFICATION FOR PRESERVATIVE TREATMENT, SAWN AND ROUND TIMBER.
- AS4506 –2005, METAL FINISHING– THERMOSET POWDER COATINGS.
- AS4680:2006, HOT DIP GALVANISING.
- POWDERCOATING TO BE IN ACCORDANCE TO AS4506-2005 EXTERNAL EXPOSURE STANDARD WITH PRE-TREATMENT SAND BLAST, ZINC PHOSPHATE, ETC.
- WOOD TREATMENT – IN ACCORDANCE WITH AS1604.1 HAZARD CLASSIFICATION H3 (EXTERIOR ABOVE GROUND) AND AS2796.3 (TIMBER FOR FURNITURE COMPONENTS.)

NOTES

- WELDING TO BE ACCORDANCE TO AS1554.1 CAT GP WELDING, ALL SHARP EDGES & BURRS REMOVED.
- PART SHOULD BE SUPPLIED CLEAN AND FREE FROM MARKS, BURRS, SCUFFS, DISTORTION AND WARPAGE.
- ENSURE ANTI-SEIZE IS ON ALL NUTS AND BOLTS PRIOR TO ASSEMBLY.
- DRAWING TO AS1100 DRAWING STANDARDS.
- 316 S.S AND 316 S.S FASTENERS TO BE USED THROUGHOUT FOR COASTAL INSTALLATIONS OR ANY ENVIRONMENT WITH HIGH CORROSION.
- ALL TOLERANCES $\pm 1.5\text{mm}$ UNLESS OTHERWISE SPECIFIED.

MATERIAL

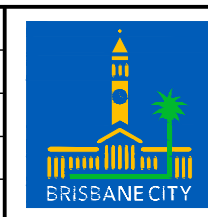
- MATERIAL: SEE COMPONENT DRAWING
- COLOUR: SEE COMPONENT DRAWING
- FINISH: SEE COMPONENT DRAWING

STRUCTURAL DESIGN REVIEWED AND CERTIFIED FOR ISSUE

NAME: B.C. PLANT RPEQ: 8807
SIGNATURE: ON ORIGINAL DATE: 28/6/12

ISSUE	AMENDMENT	DRAWN DATE	CHK'D DATE	APPR'D DATE
C	Drawing Title Amended	FEB '16	JUL '16	JUL '16
B	SIDE PANEL FIXTURES	SEPT '14	SEPT '14	SEPT '14
A	Drawing Converted from UMS Series April 2014	APR '14	APR '14	APR '14

DRAWING AUTHORISED FOR PUBLICATION INGA CONDRIK AUTHORISED 15/04/2014			
DESIGN	FORMZOO DESIGN	DATE	JUN '12
DRAWN	AB	DATE	JUN '12
CHECKED	VM	DATE	APR '13
DRAWING FILENAME	BSD-7201 (B) Standard seat - Assembly - Sheet 1 of 10.dwg		
ASSOCIATED PLANS	SUPERSEDES UMS-563-1		
ASSET ENGINEERING MANAGER STRATEGIC ASSET MANAGEMENT DESIGN APPROVED VICKI MARTIN SIGNATURE ON ORIGINAL PRINCIPAL PLANNING OFFICER URBAN DESIGN			



BRISBANE CITY COUNCIL STANDARD DRAWING	
STANDARD SEAT ASSEMBLY SHEET 1 OF 10	
SCALE NOT TO SCALE	DWG No. BSD-7201
ORIGINAL SIZE A3	REVISION C